

Palpages possibles sur la C755

Post Processing

Program name:

2

Program comment:

Work offset:

2

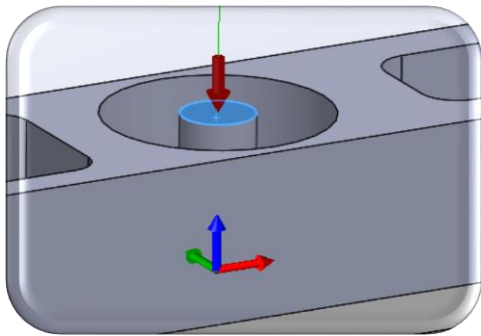
Probe WCS offset:

21

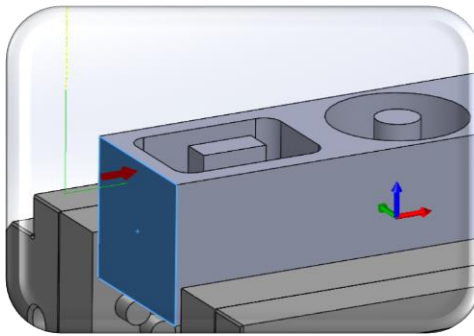
☐ Multiple WCS offsets

Faites attention à bien définir
votre repère d'usinage avec
une valeur entre 1 et 20 et
celui du palpeur en 21 qui
correspond au-dessus de
l'étau au milieu

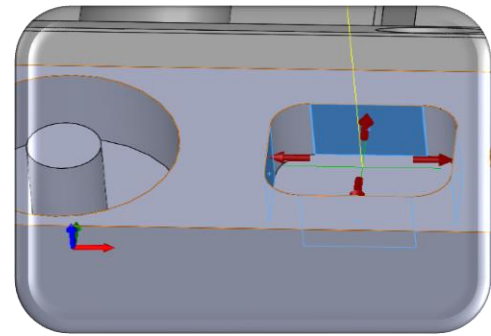
La position de la
pièce dans l'étau
doit être
sensiblement
identique à celle
de la FAO



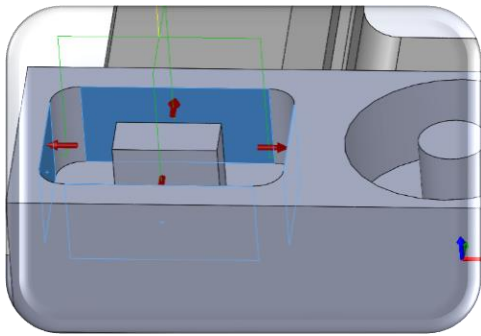
Z single surface



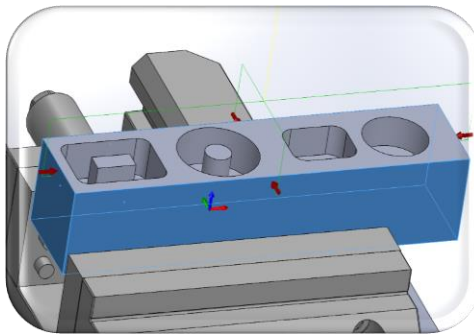
X ou Y single
surface



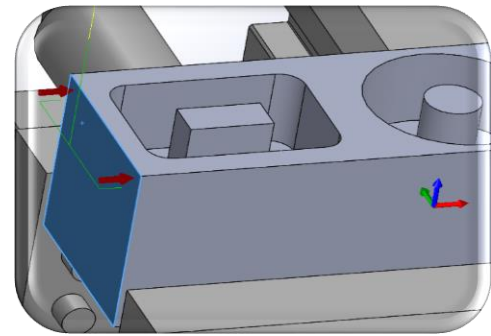
Rectangular
pocket



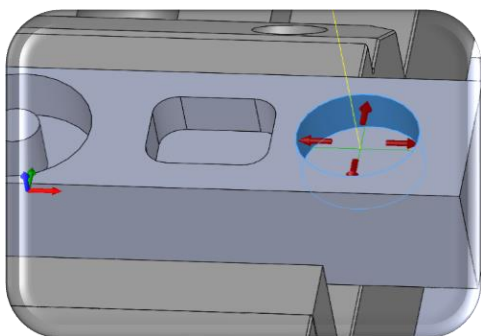
Rectangular
pocket with island



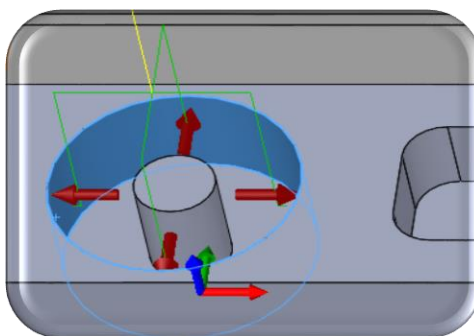
Rectangular boss



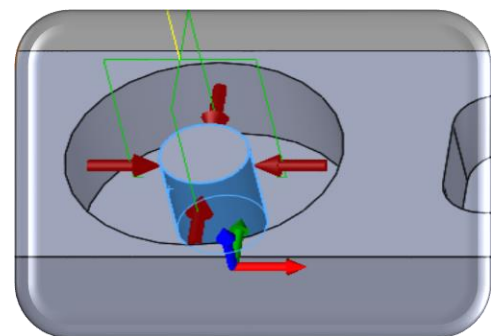
X ou Y single
surface angle



Circular bore



Circular bore with
island



Circular boss